REFERENCE 68

C. G. CHEZEM AND R. G. STEINKE, "LOW ENRICHMENT URANIUM-METAL EXPONENTIAL EXPERIMENTS," NUCL. SCI. ENG. 31: 549-550 (1968).

NUCLEAR SCIENCE and ENGINEERING

A JOURNAL OF THE AMERICAN NUCLEAR SOCIETY

EDITOR

DIXON CALLIHAN, Oak Ridge National Laboratory, Oak Ridge, Tennessee 37830

VOLUME 31, NUMBER 3, MARCH 1968

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Low-Enrichment Uranium-Metal Exponential Experiments

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A study of low average enrichment, uranium-metal exponential columns has been performed at the Los Alamos Scientific Laboratory. The source reactor, materials, equipment, and procedures were essentially the same as used in the earlier natural-uranium experiment.¹

Unreflected 21-in.-diam uranium cylinders of 6.53 and $9.12\%^{235}$ U enrichment were investigated during the Summer of 1966.² These efforts were extensions of work reported in 1965 on a 4.29%-enriched column.³ The enriched col-

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¹C. G. CHEZEM, "A Uranium Metal Exponential Experiment," *Nucl. Sci. Eng.*, 8, 652 (1960).

 $^2 R.~G.~STEINKE, "Spectral Indices of 6.53% and 9.12% <math display="inline">^{235} U$ Enriched Uranium Metal Exponential Experiments," Los Alamos Scientific Laboratory Report (to be published).

³R. G. STEINKE, "Spectral Indices of a 4.29% ²³⁵U Enriched Uranium Metal Exponential Column," LA-3406-MS, Los Alamos Scientific Laboratory (September 1965). umns were formed by interleaving natural-uranium plates, machined from cast stock, with uranium plates enriched to an average of 93.29%²³⁵U, which were machined from rolled stock. The overall column density, allowing for stacking voids, was estimated to be $18.70 \pm 0.05 \text{ g/cm}^3$.

Those results that are considered best values are tabulated on the preceding page.

Interpolation of a buckling vs percent-enrichment curve obtained from the above data by a quadratic, least-squares analysis implies a 235 U enrichment of (5.26 ± 0.11) % for infinite critical mass. Backscattering perturbations in the enriched assemblies were not as pronounced as in the natural-uranium system¹ and were ignored.

ACKNOWLEDGMENTS

Work performed at the Los Alamos Scientific Laboratory under the auspices of the USAEC.

TABLE I

Average Enrichment %	Length of Column (in.)	Method of Observation	Buckling (cm ⁻²)	$\frac{\overline{\sigma}_{I}(^{23}{}^{5}\mathrm{U})}{\overline{\sigma}_{I}(^{23}{}^{6}\mathrm{U})}$	$\frac{\overline{\sigma}_{,(^{237}Np)}}{\overline{\sigma}_{,(^{238}U)}}$	$\frac{\overline{\sigma}_{I}(^{239}\text{Pu})}{\overline{\sigma}_{I}(^{238}\text{U})}$
9.12	25.28	Foil Activation (3)	0.0054 ± 0.0002	27 ± 1		
6.53	32.72	Foil Activation (,3)	0.0022 ± 0.0004	39 ± 2		
4.29	31.4	Foil Activation () Fission chambers	-0.0018 ± 0.0003	57 ± 6 60.1 ± 3.0	10.7 ± 0.5 11.3 ± 0.5	1.14 ± 0.06
(0. 72	Chezem	Chezem	-0.0119 ± 0.0005	239 ± 7	16.0 ± 0.1^{a}	250 ± 16)

"Corrects an arithmetic error in Table VI of Chezem."